

CONTENT I AVG STADE, Germany

1. Introduction project

2. Challenges

3. SSAB Piles delivery + value adding

4. Project execution

5. Summary





PROJECT DESCRIPTION

2023

Delivery year

1309 to

41,1 m

93

piles

914 x 20mm

1016 x 16mm

5841 m² coated surface

deliveries to site



Oulainen Works, FIN



Grau-Shipping, DK





Rubertus Strako, GER







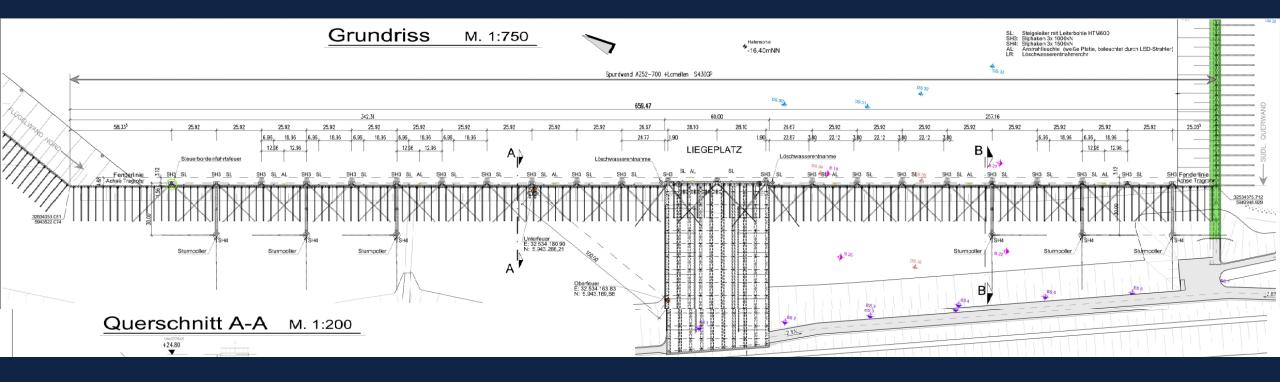


Baltic Sea





There are plans to build a new jetty for liquefied gases (LNG) as a public port in Stade-Bützfleth on the River Elbe. Various gases are to be handled at this jetty - synthetic climate-neutral gases such as hydrogen and ammonia as well as liquefied natural gas (LNG). In addition, the existing southern port is to be converted and expanded in order to also serve transshipment and onward transportation.



- Waiting berth for two 70t tugs
- 105 m reinforced concrete roadway with a tubular bridge (made of reinforced concrete and steel piles)
- Reinforced concrete slab with dimensions of approx. 50 m × 25 m as a loading platform
- Combi-wall on the Elbe side.
- > 1.000.000m³ excavation



CHALLENGES

PILE PRODUCTION

41,1m in one piece (without splicewelding) was not done before



COST-REDUCTION

2 Shipments to Germany would be too expensive



COATING

87 piles to be coated > 5800m²



JUST IN TIME

Customer wanted to have material at the right time at the right place







COATING

Coating requirements

- Sa 2 1/2
- 18-22.00m coating length
- 87 piles
- 1 x 50 µm Stelpant 1-component PU Zinc
- 2 x 225µm Stelpant 1K-PU Combi 300
 Final color black

- i We adjusted the speed of coating in accordance to the installation speed in Stade
- i Customer required the right sequence to ensure efficient driving of the piles

Execution: O Contamorary includes in the

- Barge transport from Bremerhaven to Stade
- i Customer required the right sequence to ensure efficient driving of the piles

2 Delivery in two equal lots within two weeks

i Space on site was limited Continious communication flow was necessary

3 Installation 3-4 piles per day

<u>Video</u>



SSAB



Kiitos huomiostanne



17